599 - Metallite Aluminium

Description:

599 Metallite Aluminum is a basecoat mixing toner used to achieve a chrome-like effect mostly for OEM wheel silvers and some new OEM bright metallic colors.

599 must be recoated with a "General" clearcoat. When used as a standalone product to achieve the brightest aluminum color, please follow the TDS below. When used as a toner within a basecoat formula, please adhere to the TDS of the GenRock 700 Series.
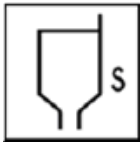
Suitable Substrates:

- Substrates which have just been coated with Mix 683 Genrock 2K
- **Surface Preparation:**

Apply Metallite Aluminium over freshly baked and sanded Mix 683 Genrock 2K. Please follow the directions for application and baking of the undercoat as indicated in the Genrock 2K (600 series) TDS sheet. Lightly sand the undercoat, after cooling down, using a P2000 or P3000 trizact sanding pad.
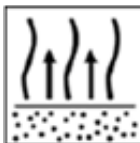
Mix 125% with General Reducer.

Spraying Viscosity. 14s DIN Cup 4 at 20°C

Compliant 1.3 – 1.4 mm
2.0 – 2.5 bar inlet pressure
HVLP 1.3 - 1.4 mm; 0.7 bar at the air-cap

3 to 4 thin single coats

5-10 minutes between coats at 20°C (68°F).
20 minutes at 20°C (68°F) before applying Clearcoat.

Wear suitable protection

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Flash Point: 24°C

Solid Content: 23.7%

VOC: 727 grams/liter

SDS: See the safety data sheet